

# Machinery Quotation

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## Fabri-Flange Seam Closer

Automated flange System with folding and Pittsburgh Closing



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## Fabriflange Seam Closer

The Fabri-Flange System takes a flat sheet with the male and female seams and notches already pre punched for "I" shape or fully wrapped duct and without no operator input

The machine Automatically forms the TDF/TDC (option of flange) and folds the duct up into a " L shape " or fully wrapped Duct the flange formed then it will close the Pittsburgh Duct With minimal operator input

The outboard rolls are equipped with a clip for the duct and the other side an external TDF/TDC rolls for fittings a chomper is an optional extra (see below)

The Fabri-Flange takes advantages of a full Duct coil line ,free standing roll former and clip roll former all into one thus saving space and at a fraction of the cost.



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## Fabri-Flange Automated Flange and Fold system

The Fabri Flange here is shown being fed by an Autofold 516 with side eject (stage 1) sold and quoted separately



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# Specifications

Machine weight 4400 kgs

All hydraulic supply  
Easy to use plc control with WIFI

TDF rolls included and clip (for 1 size only )

Power supply 380-480  
3 phase 45 amp supply required (no air)

Maximum duct size – not restricted

Maximum gauge 1.2mm  
Minimum gauge 0.6mm

Oil type -ISO 46

## Warranty

1 year warranty on parts and labor

Installation not required ,plug and play

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